



Certificate
No. 7960-06



Inspecta Sertifointi Oy hereby certifies that the company

Katera Steel Oy
Tehdaskatu 15
FI-87100 KAJAANI

is qualified to perform welding within the range of

Certification level CL1 according to SFS-EN 15085-2:2007.

Field of application

Manufacturing of structural parts for railway vehicles.

Range of certification

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
135	1.1, 1.2	1,4–24 (FW 30) mm	BW, FW
135	7.1	1-4 (FW: 1,4-4) mm	BW, FW
135	8.1	1,4–24 (FW 25) mm	BW, FW
135	7.1/8.1	7.1: 1,4-4 mm 8.1: 2,1–6 mm	FW

Responsible welding coordinator: CL1: Mikko Mutanen, IWE (FI 00324)
Deputy of responsible welding coordinator: CL1: Janne Jaatinen, IWS (FI 01940)
Responsible welding coordinator: CL2: Janne Jaatinen, IWS (FI 01940)
Deputy of responsible welding coordinator: CL2: Ismo Jauhiainen, EWS (FI 00149)

The certificate is issued on 2023-06-20 (first issue 2014-08-10).
The certificate is valid until 2026-08-10.

Maija Vanttaja, Managing Director

CERTIFICATE

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Tel. + 358 10 521 600



Inspecta Sertifointi Oy